

SHEET	REV	ECO	DATE	DESCRIPTION	BY	CHK	APR
1,3	A		06/30/95	206AC-4300-1,-2 WAS ES72100-1 REMOVED ASSOCIATED HDWR	REB	REB	REB
1-3	B		06/12/98	REDRAWN, ITEM NUMBERED	REB	REB	REB
1,2	C		12/17/98	ITEM 13 WAS 12, SHT2	PR	LS	PR
1-4	D		08/13/2012	07/30/07: ADDED NOTE WITH (14). "EXISTING WASHER" WAS (18) WASHER. 02/04/09: SH1: ADDED VIEW OF PLENUM ASSY & REF'S. ADDED ITEM 24 AND SUB'S HDWR. 08/13/2012 ADDED ITEM 25	DGW	LS	REB
BOM	E		01/07/20	BOM ITEM 1 WAS 130012 NOW 13100032, TITLEBLOCK REV D 8/13/12: REMOVED "OPTIONAL" FROM DESCRIPTION BOM ITEM 2 WAS NSF-51-3/8 X 1/2 NOW K010-0608X100. OLD PART ADDED AS ALT.	DT	LS	ZA
BOM	E	1	02/24/20	ITEM 23 UPDATED TO MS3367-2-0. OLD PART ADDED AS ALT. ADDED SHEET 5,6, AND ITEMS 26-29 FOR ALT. DRAIN HOSE ROUTING.	DT	L8	ZA

-1/-2 INSTALLATION

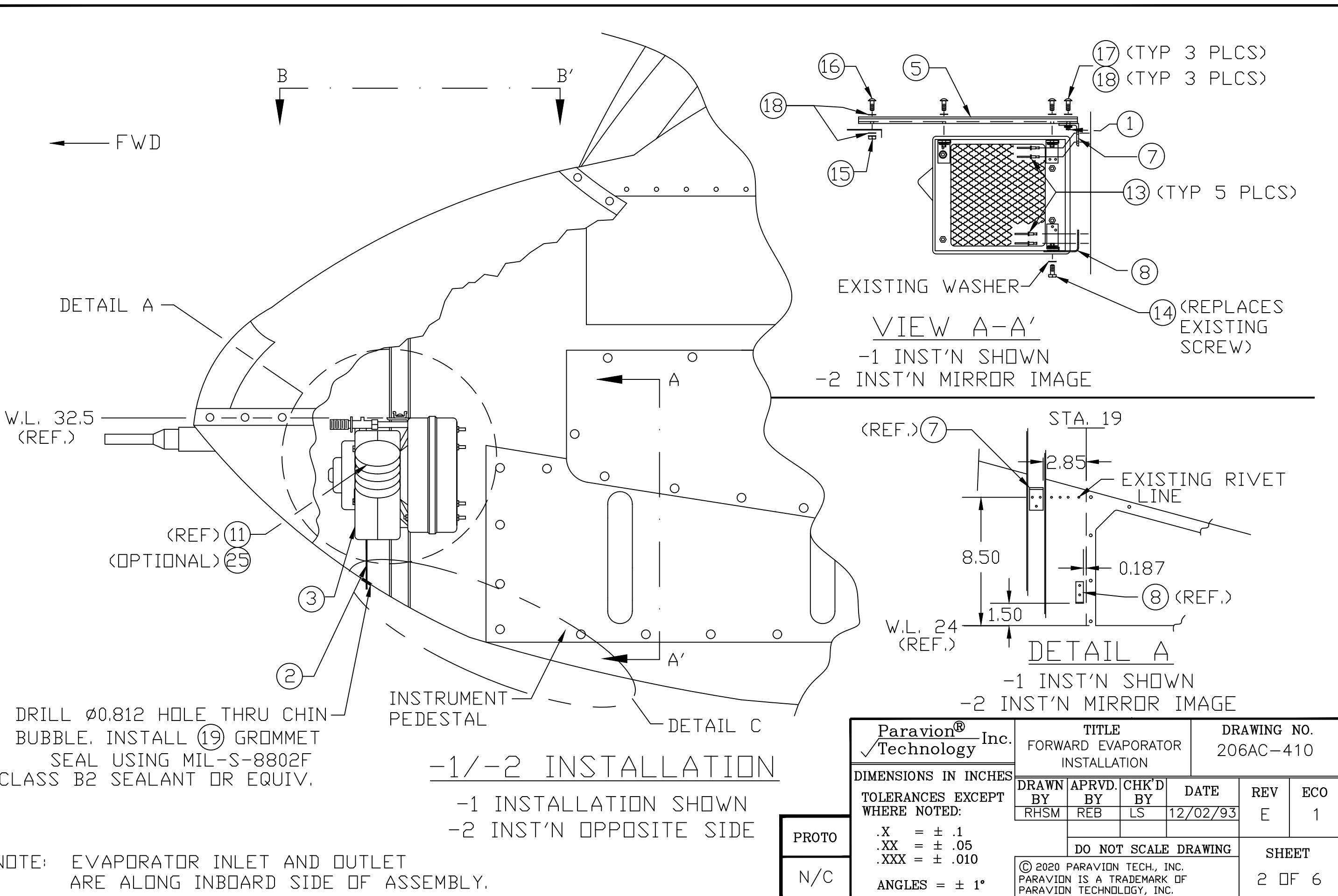
-1 INSTALLATION SHOWN
-2 INST'N OPPOSITE SIDE

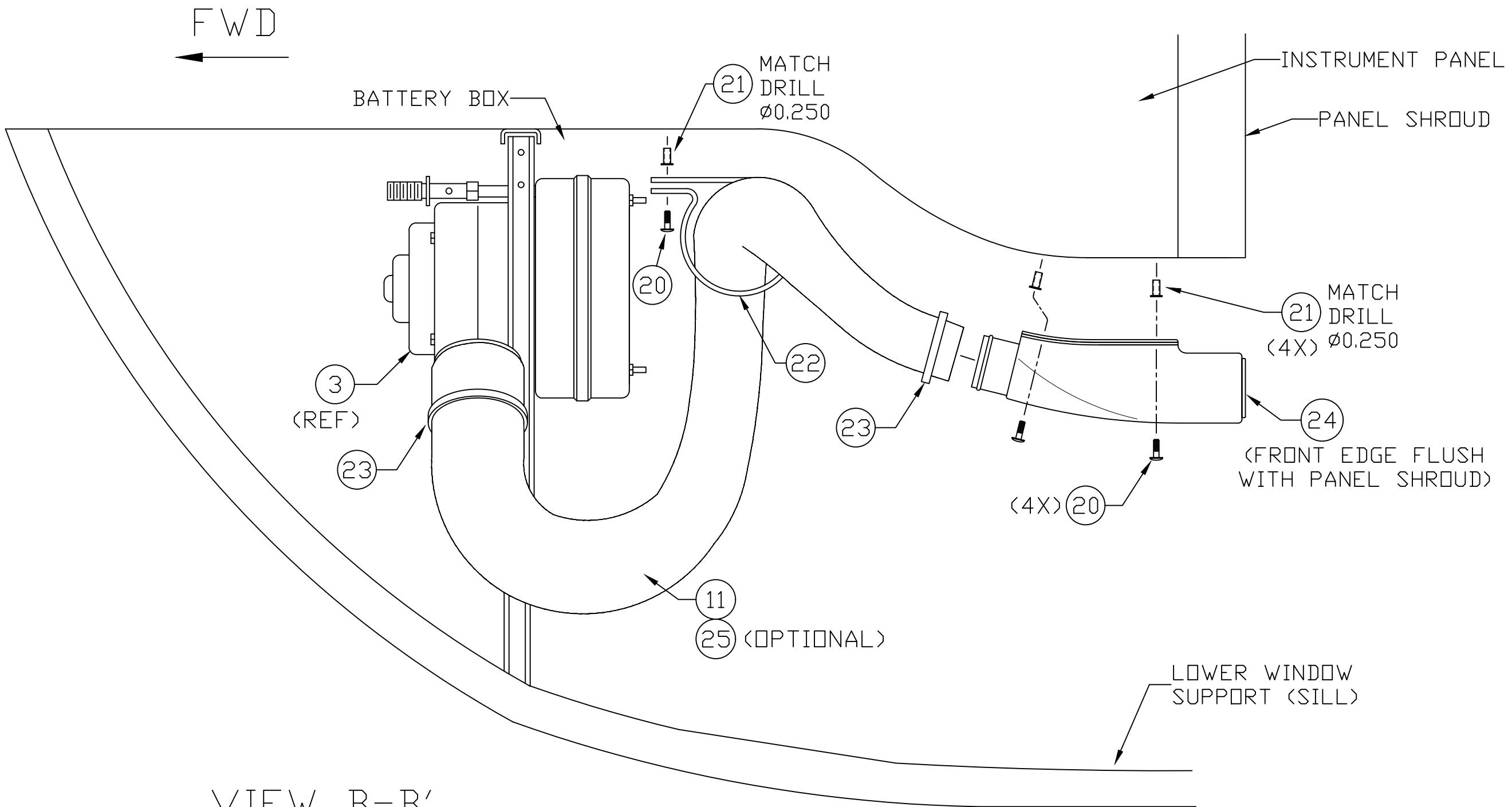
(APP'L KIT S/N's 061 & SUB'S)

	TITLE		DRAWING NO.		
	FORWARD EVAPORATOR INSTALLATION		206AC-410		
DIMENSIONS IN INCHES					
TOLERANCES EXCEPT WHERE NOTED:					
DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
RHSM	REB	LS	12/02/93		
DO NOT SCALE DRAWING					
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PROTO N/C

SHEET
1 OF 6



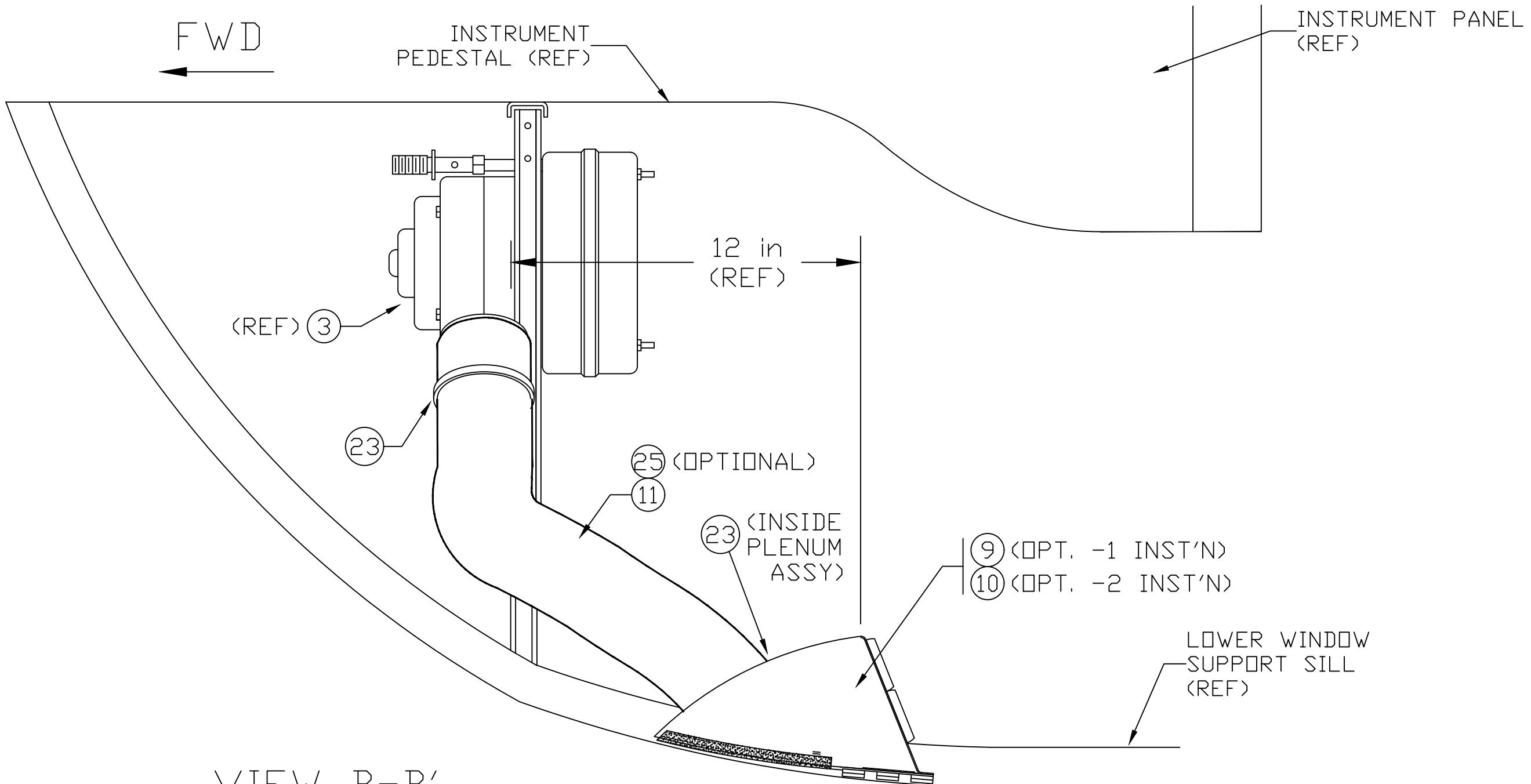
VIEW B-B'

(OVERHEAD VIEW)
(TYP BOTH SIDES)

- 1 INSTALLATION SHOWN
- 2 INST'N OPPOSITE SIDE

PROTO
N/C

Paravion® Technology Inc.	TITLE			DRAWING NO.						
	FORWARD EVAPORATOR INSTALLATION			206AC-410						
DIMENSIONS IN INCHES										
TOLERANCES EXCEPT WHERE NOTED:										
.X	= ± .1									
.XX	= ± .05									
.XXX	= ± .010									
ANGLES = ± 1°										
DRAWN BY RHSM	APRVD BY REB	CHK'D BY LS	DATE 12/02/93	REV E	ECO 1					
DO NOT SCALE DRAWING										
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ALTERNATE CONFIG.

- 1 INSTALLATION SHOWN
- 2 INST'N OPPOSITE SIDE

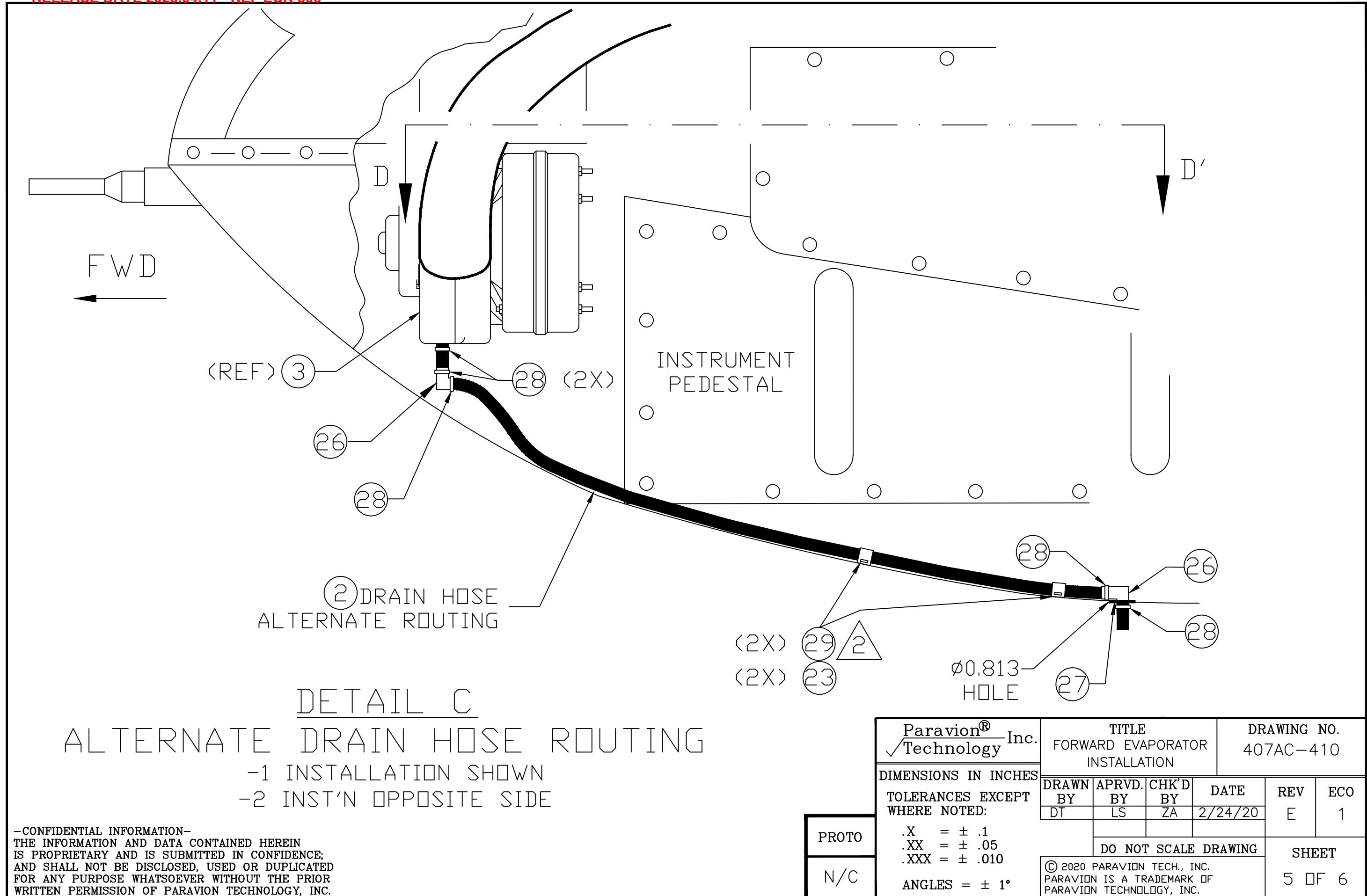
APP'L KIT S/N's 001 THRU 060
(OR AT CUSTOMER'S OPTION)

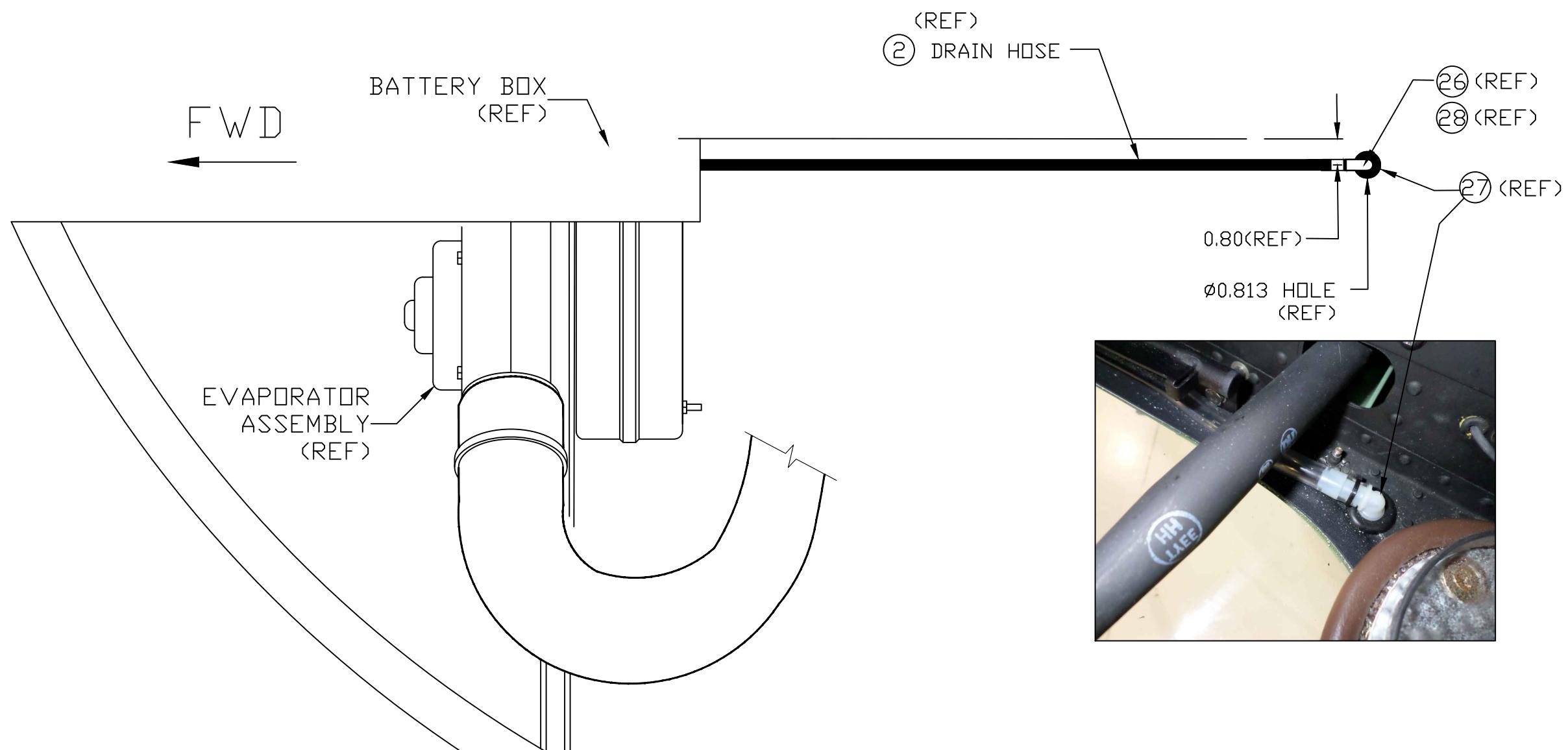
Paravion® Technology Inc.	TITLE				DRAWING NO.					
	FORWARD EVAPORATOR INSTALLATION				206AC-410					
DIMENSIONS IN INCHES		TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY	APRVD BY	CHK'D BY	DATE	REV	ECO	
RHSM	REB	LS	12/02/93					E	1	
DO NOT SCALE DRAWING										
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SHEET 4 OF 6										

PROTO

N/C

.X = ± .1
.XX = ± .05
.XXX = ± .010
ANGLES = ± 1°





VIEW D-D'
ALTERNATE DRAIN HOSE
ROUTING
(OVERHEAD VIEW, LEFT SIDE SHOWN)
(RIGHT SIDE OPPOSITE)

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Paravion® Inc. Technology	TITLE			DRAWING NO.						
	FORWARD EVAPORATOR INSTALLATION			206AC-410						
DIMENSIONS IN INCHES										
TOLERANCES EXCEPT WHERE NOTED:										
.X	= ± .1	DRAWN BY	APRVD. BY	CHK'D BY	DATE					
.XX	= ± .05	DT	LS	ZA	2/24/20					
.XXX	= ± .010									
ANGLES = ± 1°										
DO NOT SCALE DRAWING										
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PROTO	N/C	SHEET								
		6 OF 6								

Bill of Materials

*206AC-410-1, REV. E ECO 1

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*206AC-410-1, REV. E ECO 1	EVAPORATOR INST'N	1	KIT
1	13100032	CLIP NUT (ALT: 1300032)	1	EA.
2	K010-0608X100	HOSE (ALT: NSF-51-3/8X1/2, 2279004)	36	IN.
3	206AC-4110-1	EVAPORATOR ASSY.	1	EA.
5	206AC-4111-1	BEAM	1	EA.
7	206AC-4111-3	ANGLE	1	EA.
8	206AC-4111-4	ANGLE	1	EA.
9	206AC-4300-1	PLENUM ASSY. (REF)	1	EA.
11	CAT-12	DUCT	42	IN.
13	CR3243-4-03	RIVET (ALT: CR3243-4-3)	5	EA.
14	AN3-5A	BOLT	1	EA.
15	MS21042L3	NUT	1	EA.
16	MS35207-263	SCREW	1	EA.
17	MS35207-265	SCREW	3	EA.
18	NAS1149D0332K	WASHER	5	EA.
19	MS35489-14	GROMMET	1	EA.
20	AN525-10R10	SCREW	5	EA.
21	NAS1329A3K80	RIVNUT	5	EA.
22	MS21919WDG48	ADEL CLAMP	1	EA.
23	MS3367-7-0	TIE WRAP (Alt: CT11B)	5	EA.
24	206AC-4300-3	PLENUM ASSY.	1	EA.
25	407AC-5900-1	DUCT COVER	1	EA.
26	ES49008-2	ELBOW	2	EA.
27	MS35489-72	GROMMET	1	EA.
28	MS3367-4-0	TIE WRAP (ALT: CT4B)	5	EA.
29	CB9302V3	TIE MOUNT	2	EA.

Bill of Materials

*206AC-410-2, REV. E ECO 1

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*206AC-410-2, REV. E ECO 1	EVAPORATOR INST'N	1	KIT
1	13100032	CLIP NUT (ALT: 1300032)	1	EA.
2	K010-0608X100	HOSE (ALT: NSF-51-3/8X1/2, 2279004)	36	IN.
3	206AC-4110-2	EVAPORATOR ASSY.	1	EA.
5	206AC-4111-2	BEAM	1	EA.
7	206AC-4111-3	ANGLE	1	EA.
8	206AC-4111-4	ANGLE	1	EA.
10	206AC-4300-2	PLENUM ASSY. (REF)	1	EA.
11	CAT-12	DUCT	42	IN.
13	CR3243-4-03	RIVET (ALT: CR3243-4-3)	5	EA.
14	AN3-5A	BOLT	1	EA.
15	MS21042L3	NUT	1	EA.
16	MS35207-263	SCREW	1	EA.
17	MS35207-265	SCREW	3	EA.
18	NAS1149D0332K	WASHER	5	EA.
19	MS35489-14	GROMMET	1	EA.
20	AN525-10R10	SCREW	5	EA.
21	NAS1329A3K80	RIVNUT	5	EA.
22	MS21919WDG48	ADEL CLAMP	1	EA.
23	MS3367-7-0	TIE WRAP (Alt: CT11B)	5	EA.
24	206AC-4300-3	PLENUM ASSY.	1	EA.
25	407AC-5900-1	DUCT COVER	1	EA.
26	ES49008-2	ELBOW	2	EA.
27	MS35489-72	GROMMET	1	EA.
28	MS3367-4-0	TIE WRAP (ALT: CT4B)	5	EA.
29	CB9302V3	TIE MOUNT	2	EA.